

13-01-23	40	0		
13-01-23	40	0		

Work Order ID 96302

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Item ID: D3907-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bushing

Start Date: 1/22/2013 Start Qty: 40.00

40

Cust Item ID:

Required Date: 1/29/2013 Req'd Qty: 40.00

40

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: <u>W1004</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging	*****STOCK IN BASKET CELL*****								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

13-01-23 13-01-25

13-01-24

Picklist Print

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Work Order ID: 96302

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Parent Item: D3907-1

D3907-1

Parent Item Name: Bushing

Start Date: 1/22/2013

Required Date: 1/29/2013

Start Qty: 40.00

Required Qty: 40.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased		No		100	f	87.3580	0.03	1.2			
M304R0 375									**	1.500		13-01-23	
304 ROUND BAR 0.375													

Location

Loc Qty

Loc Code

MAT029

87.358

119346

2.328

120204

5.442

121380

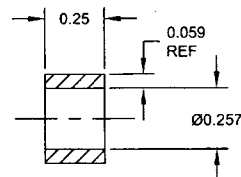
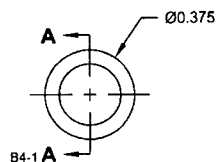
3.846

123294

75.742

1.500

96302
PLB-01-22



D3907-1 BUSHING

SECTION A-A C5-1

RELEASED
Alister

NOTES:

1) MATERIAL: AISI 304/316 STAINLESS STEEL ROD
REF DART SPEC M304R

OR: AISI 304/316 STAINLESS STEEL BAR
REF DART SPEC M304B

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

A		NEW ISSUE		AJS	09.03.11
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED		DRAWING NO.	REV. A		
MFG. APPR.		D3907	SHEET 1 OF 1		
APPROVED		TITLE	SCALE		
DE APPR.		BUSHING (BASKET REPAIR)	NTS		
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